

# EMESRT Vehicle Interaction Working group

Part of ACARP C24034 “Proximity Detection Device Open Specification”

On vehicle protocol

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# Executive summary

This report presents the strategy for implementation of an industry communications standard for proximity detection and vehicle interaction, as agreed by the EMESRT working group on Vehicle Interaction at a December 2015 workshop in Brisbane, Australia. This document is also a deliverable for ACARP project C24034, “Proximity Detection Device Open Specification”.

The primary outcome of the EMESRT workshop was an agreement by participants, which included representatives from mining companies, OEMs, and Proximity Detection System (PDS) vendors, to establish a common protocol for communications between PDS and OEM devices in the mining industry. Furthermore it was resolved that, due to its familiarity and broad industry acceptance, the preferred basis for the protocol should be the J1939 standards as established by the Society of Automotive Engineers (SAE).

This report provides an overview of the J1939 protocol in light of the vehicle interaction requirements defined by EMESRT. The EMESRT workshop also defined a set of fundamental signals or messages between the PDS and OEM systems that would be required for compliance with the proposed industry standard: these signals, and the J1939 protocol messages necessary to implement them, are documented.

Some key issues remain to be addressed as part of the implementation process, such as the need for an agreed hardwired interface for communication with non-computerised vehicles. Of particular note in this category is the question of the extensibility of the proposed protocol, and the need for an ongoing roadmap to carefully manage the implementation process.

These unresolved issues indicate to CSIRO that the selected protocol is not ideal, and may lead to serious future issues in this space.

# 1 Revision control

| Revision | Date       | Details                              |
|----------|------------|--------------------------------------|
| 0        | 16.02.2016 | Initial draft release for comment    |
| 1        | 25.03.2016 | Draft following EMESRT VI Workshop 3 |

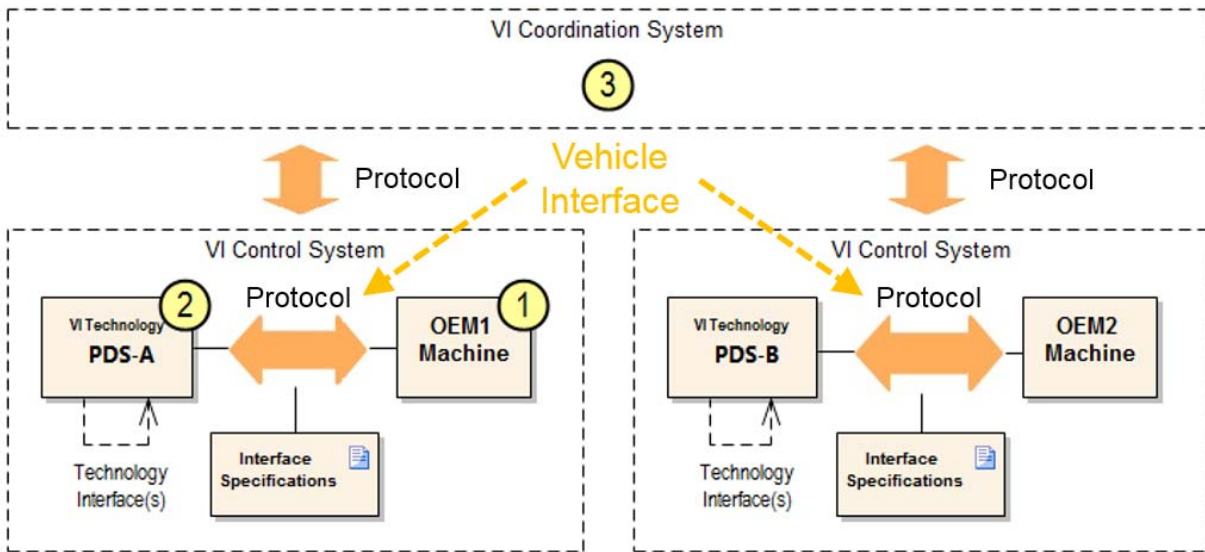
## 2 Introduction

This document has been created as deliverable for the ACARP C24034 project, with a direct connection to the work being undertaken by the EMESRT group on Vehicle Interaction. This document is designed to be a draft for the working group that consists of representatives from Mining companies, Equipment manufacturers (OEMs) and PDS suppliers.

The document addresses the definition of an agreed “on vehicle” protocol for mining industry machinery, and covers the communications channels described in Figure 1 below. Based on the outcomes of the December 2015 workshop organised by the EMESRT working group on Vehicle Interactions, it was agreed that the proposed protocol will be based on the SAE J1939 set of standards. On this basis, relevant information regarding currently used protocols and standards has been accumulated from a wide base of OEMs and PDS suppliers.

The EMESRT working group also established an agreed set of fundamental signals between OEMs and PDSs that would be required for minimum compliance with the proposed protocol. These signals are summarised, and a draft series of J1939 protocol messages that encapsulate the standard signals are presented.

### Vehicle Interaction – Interdependence



- ① Machine Control
- ② Sensing
- ③ Rules / Intelligence



Figure 1 Suggested system architecture



# 3 Assumptions

This document makes the following assumptions:

1. This communications protocol defines the transmission between a single PDS and vehicle.
2. This communication protocol uses the J1939 standards.
3. The communications between PDS system and OEM control system may be added on to an existing CANbus, so messages should not conflict with the normal operation of any existing systems utilizing that bus.

## 4 SAE J1939 overview

J1939 is a set of standards defined by the Society of Automotive Engineers (SAE) for use within heavy-duty vehicles such as trucks, buses, commercial vehicles and mobile hydraulics. It is based upon the CAN protocol and operates at a maximum speed of approximately 250kbps. It describes the physical and data link layers of the OSI model. SAE J1939 is now commonly used in the commercial vehicle area for communication throughout the vehicle, with the physical layer defined in ISO 11898.

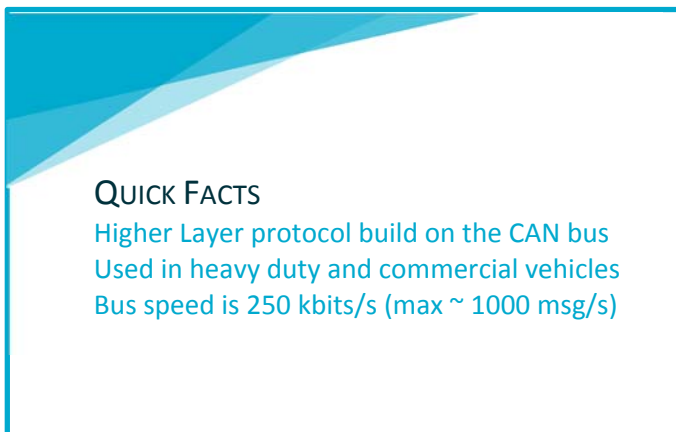
The overviews by Kvaser:

<https://www.kvaser.com/about-can/higher-layer-protocols/j1939-introduction/>

and Voss:

<http://www.esd-electronics-usa.com/Shared/Library/J1939/SAE%20J1939%20Extended.pdf>

are highly recommended background reading.



### SAE Documents:

The physical layer (**J1939/11**) describes the electrical interface to the bus. The data link layer (**J1939/21**) describes the rules for constructing a message, accessing the bus, and detecting transmission errors. The application layer (**J1939/71 and J1939/73 diagnostics**) defines the specific data contained within each message sent across the network.

### J1939/11 Wiring Topology – Physical Layer

The J1939 network is intended to be a single, linear, shielded twisted pair of wires running around the vehicle to each ECU. A short stub is permitted between the ECU and the “bus”. This simplifies routing the main bus wiring by not requiring the main bus to connect directly to each ECU. The linear bus is necessary at a data rate of 250 Kbps in order to minimize electrical signal reflections. The termination resistor (typically 120 Ohms) at each end of the bus also reduces reflections.

### J1939/21 Data Link Layer

This document describes the data link layer using the CAN protocol with 29-bit Identifiers. For SAE J1939 no alternative data link layers are permitted.

### J1939/71 Vehicle Application Layer

This the SAE J1939 reference document for the conventions and notations that specify parameter placement in PGN data fields, the conventions for ASCII parameters, and conventions for PGN transmission rates. This document previously contained the majority of the SAE J1939 data parameters and messages for information

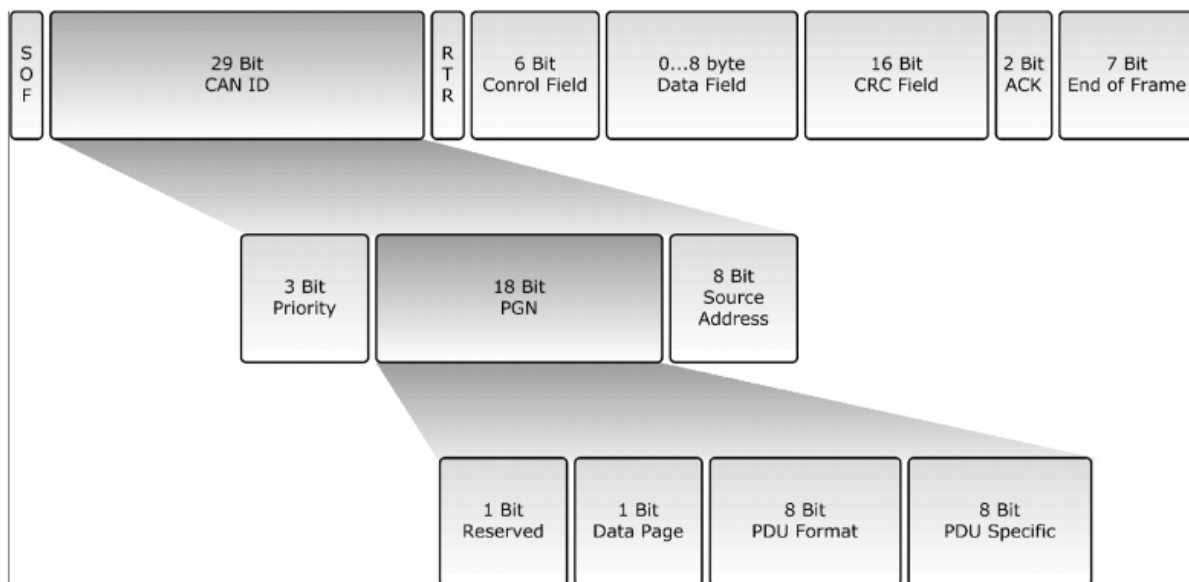
exchange between the ECU applications connected to the SAE J1939 communications network. It also contained reference figures and reference information. The data parameters (SPNs), messages (PGNs) and reference figures and information previously published within this document are now published in **SAE J1939DA**.

### CAN Messaging

Every node within the CAN system has access to read and write data on the CAN bus; when sending, a node first checks availability of the bus, then transmits a CAN frame to the network. The CAN protocol is a message based protocol; each individual message is given a predefined unique ID identifying the type of the contents of the message. This means that every node on the bus can receive the message, and then determine whether to accept it or not based on the message ID.

The CAN specification defines several error control mechanisms, ensuring the network is very reliable. All network devices need to be capable of detecting errors and informing other nodes that an error occurred.

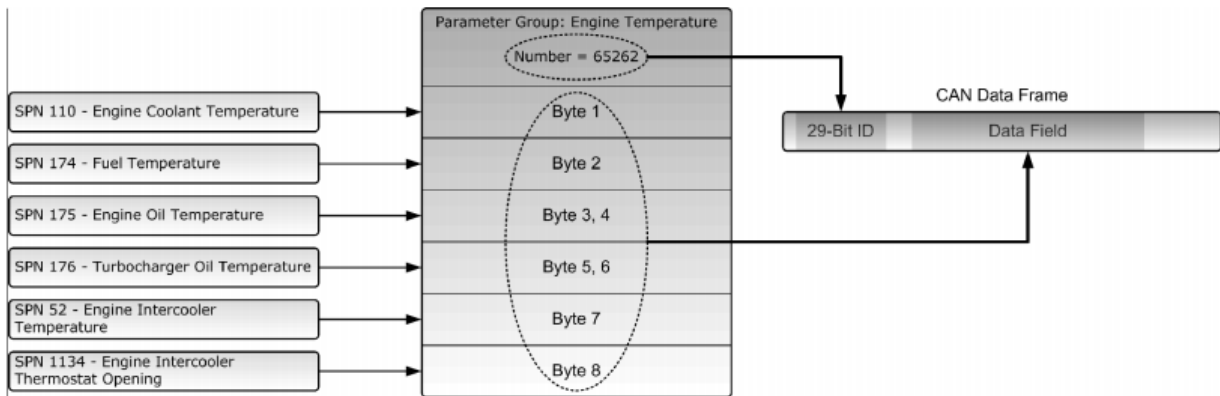
### J1939 Message Format



**Figure 2 J1939 message format**

Each message consists of the format in figure 2. As shown, the maximum size of a message is 128 bits with 8 data bytes. Using a 50% bus utilisation to account for transmission collisions, this results in around 1000 messages per second being transmitted on the bus.

The Parameter Group Number (PGN) identifies the pre-defined Parameter Group, which is made up of individual data items, or “SPN”s.



**Figure 3 Parameter Group example**

The data is contained in the (up to) 8 byte Data field. Within this data field, individual parameters are defined by their offset. Additionally standard data items are predefined as a SPN, and this definition includes:

- Data length
- Resolution
- Value Offset
- Value Range
- Type
- Reference

#### QUICK FACTS

Each message is 128 bits, with 8 bytes of data  
 PGNs are pre-defined parameter groups  
 SPNs are pre-defined data items

## **J1939 ECU Name**

Each device on the CANBus shall have a NAME data item as documented in J1939/81. The Name is a 64 bit (8 bytes) long label which gives every ECU a unique identity. The Name is composed of 10 fields and has the following structure:

1. Arbitrary address bit
2. Industry group, length 3 bits
3. Vehicle system instance, length 4 bits
4. Vehicle system, length 7 bits
5. Reserved bit
6. Function, length 8 bits
7. Function instance, length 5 bits
8. ECU instance, length 3 bits
9. Manufacturer code, length 11 bits
10. Identity number, length 21 bits

Additionally, each physical ECU may incorporate multiple Controller Applications, which may be considered logically independent data sources.

# 5 Required Data Items

As determined during the EMESRT discussions of December 2015, the following parameters are the high priority data items.

**Table 1: High-priority Data Items as Defined by EMESRT (OEM->PDS)**

| OEM-> PDS                     | UNIT                                   | RATE            | DESCRIPTION   |
|-------------------------------|--|-----------------|---|
| VELOCITY                      | m/sec pos/neg                          | 4 times/sec     | calculated ground speed, suggested resolution +/- 0.1 m/s and precision 0.3   |
| MACHINE TYPE                  | TBD                                    | on request      | Machine ID (type, model, controller...  |
| DIRECTION                     | +/- (#Gear?)                           | change of state | We need to know if we are in reverse, neutral, park, or drive... Definition: What direction the operator intended. Should this be called "direction" or "selective direction"   |
| STEERING ANGLE                | Degrees (+/- from straight?)           | 4 times/sec     | Intent of this is to provide clarification on direction intent, reduce false positives, prevent a STOP order if it isn't needed ... a) currently this is unavailable from the OEM and is a major undertaking to realise if provided by the OEM. b) Other option is PDS seeks 3rd party sensor/interface or builds in this capability. c) From this information the steering angle speed will be derived and reported. |
| MACHINE STATE                 | TBD                                    | change of state | Status of subsystems (? traction control system, tramming, slew function, bucket, parking brake, haul truck tray, boom). Can you approach the machine without alarms for both underground and surface? BE CAREFUL not to make all machines OVERLY safe to such an extent that you cannot move/operate the machine. Every function can potentially be a regulatory issue.  |
| SLOPE: ROLL/PITCH             | Degrees (+up/-down from level horizon) | TBD             | Optimisation of braking distances and alarming uphill or downhill (slope) ... and right to left (roll). Coordinate frames TBD   |
| TRACTION CONTROL: SLIP STATUS | TBD                                    | TBD             | Optimisation of braking distances and alarming  |
| PAYLOAD                       | Loaded/unloaded                        | Change of state | Optimisation of alarming ... also for prioritisation when having to decide between stopping a loaded vs. unloaded vehicle - you would 1st stop the loaded vehicle. Different speed limits loaded vs. unloaded   |

**Table 2: High-priority Data Items as Defined by EMESRT (PDS->OEM)**

| PDS->OEM        | UNIT | RATE | DESCRIPTION   |
|-----------------|------|------|---|
| EMERGENCY STOP  |      |      | Stop the machine motion as rapidly as possible. This means an uncontrolled motion stop. NOTE: this has NOTHING to do with an E-Stop   |
| CONTROLLED STOP |      |      | Stop machine motion in a conventional manner. NOTE: there is additional work to be done between OEM's and PDS's to get to an understanding and reach agreement... some PPTs from workshop ID different levels of stop - perhaps should be a risk assessment done on site. |
| SLOW DOWN       |      |      | Reduce speed of the machine in a conventional/ nominal manner.  |
| HEALTH          |      |      | Intent behind this is to indicate that the PDS system is right (healthy)  |

# 6 Proposed Protocol Messages

The proposed protocol messages are split into 3 separate PGNs. The working group has yet to define whether the data items will be formally defined as SPN.

| PGN   | Description    |
|-------|----------------|
| 65280 | PDS-OEM Action |
| 65281 | OEM-PDS Reply  |
| 65282 | OEM-PDS Data   |

## 6.1 PDS->OEM Action PGN

Table 3: Proposed PGN(s) – PDS -> OEM Action

| PDS -> OEM Action – NEW PGN 65280 |       |  |     |                   |            |                     |  |             |                  |
|-----------------------------------|-------|--|-----|-------------------|------------|---------------------|--|-------------|------------------|
| Signal                            | PGN   | Label                                      | SPN | Offset (byte.bit) | SPN length | Name                | Description  | Update Rate | J1939/71 defined |
| Status                            | 65280 | Proximity Detection System Status/ Command | TBD | 1.1               | 8bits      | Status or Command   | This is an enumerated table of data items that may be sent from PDS to OEM           | TBD         | N                |
| Min Braking                       | 65280 | Min Braking Request Percent                | TBD | 2.1               | 8bits      | Min Braking         | ** 0%-125% encoded on range 0x0-0xf9   | TBD         | N                |
| Max Throttle                      | 65280 | Max Throttle Request Percent               | TBD | 3.1               | 8bits      | Max Throttle        | ** 0%-125% encoded on range 0x0-0xf9   | TBD         | N                |
| Max Velocity                      | 65280 | Max Velocity Request Percent               | TBD | 4.1               | 8bits      | Max Velocity        | ** -25m/s-25m/s encoded on range 0x0-0xf9  | TBD         | N                |
| User Configurable 1               | 65280 | TBD  | TBD | 5.1               | 8bits      | User Configurable 1 | ***  | TBD         | N                |
| User Configurable 2               | 65280 | TBD  | TBD | 6.1               | 8bits      | User Configurable 2 | ***  | TBD         | N                |
| Reserved                          | 65280 | TBD  | TBD | 7.1               | 8bits      | Reserved            |  | TBD         | N                |
| Message Counter                   | 65280 | Message Counter                            | TBD | 8.1               | 8bits      | Message Counter     | Incrementing counter of messages passed between systems to ensure system consistency | TBD         | N                |

### Notes

\*\* The resolution and range cannot actually be correct. 0xFA = 250, but the 0xFA cannot be used as it is being used for the **GENERAL FAULT** indication.

\*\*\* The use of a 'user configurable field' is contrary to the very concept of clear, well defined, open architecture protocol definitions.

**PROPOSAL 1**  
 Two new user range PGNs (65280&65281) defined  
 Eight new SPNs defined

## 6.2 PDS->OEM Action SPN Details

**Table 4: SPN - Status/Command**

| SPN <TBD>: STATUS/COMMAND |  |
|---------------------------|--|
| EDP                       | 0  |
| DP                        | 0  |
| PF                        |  |
| PS                        |  |
| PGN                       | 65280 - Proximity Detection System Outputs |
| TRANSMISSION RATE         | TBD  |
| DEFAULT PRIORITY          |  |
| SPN POSITION              | 1.1  |
| SPN LENGTH                | 8 bit                                      |
| DESCRIPTION               | Status / Command                           |
| RESOLUTION                | Enumeration                                |
| DATA RANGE                | 0 to 0xff                                  |
| UNITS                     | Bit  |
| SPN TYPE                  | Status/Command                             |

**Table 5 Status/Command Enumeration**

| VALUE | NAME              | DESCRIPTION   |
|-------|-------------------|---|
| 0X00  | Health/No Command | System OK PDS active  |
| 0X01  | Emergency Stop    | Stop the machine motion as rapidly as possible. This means an uncontrolled motion stop. NOTE: this has NOTHING to do with an E-Stop In this case 125% force and service brake.  |
| 0X02  | Controlled Stop   | "Stop machine motion in a conventional manner. NOTE: there is additional work to be done between OEM's and PDS's to get to an understanding and reach agreement... some PPTs from workshop ID different levels of stop - perhaps should be a risk assessment done on site. If no additional information (byte 3/4/5) is provided then it is the OEMs responsibility to define machine response. " |



| VALUE | NAME                                    | DESCRIPTION  |
|-------|---|--|
| 0X03  | Slow down                               | Reduce speed of the machine in a conventional/nominal manner. If no additional information (byte 3/4/5) is provided then it is the OEMs responsibility to define machine response. |
| 0X04  | Bypass                                  | PDS is not active. E.g. Override function for maintenance.   |
| 0X81  | Emergency Stop Capability Confirmation  | Used to confirm the OEM capability to perform an Emergency Stop  |
| 0X82  | Controlled Stop Capability Confirmation | Used to confirm the OEM capability to perform a Controlled stop  |
| 0X83  | Slow down Capability Confirmation       | Used to confirm the OEM capability to perform a Slow Down  |
| 0X84  | Bypass Capability Confirmation          | Used to confirm the OEM capability to perform a Bypass   |

**Table 6 Additional SPN Definitions**

|                     | POSITION | LENGTH | RESOLUTION | RANGE           | UNITS    |
|---------------------|----------|--------|------------|-----------------|----------|
| MIN BRAKING         | 2.1      | 8      | 0.5%       | 0% to 125%      | Percent  |
| MAX THROTTLE        | 3.1      | 8      | 0.5%       | 0% to 125%      | Percent  |
| MAX VELOCITY        | 4.1      | 8      | 0.2m/s     | -25m/s to 25m/s | m/s      |
| USER CONFIGURABLE 1 | 5.1      | 8      | N/A        | N/A             | N/A      |
| USER CONFIGURABLE 2 | 6.1      | 8      | N/A        | N/A             | N/A      |
| RESERVED            | 7.1      | 8      | N/A        | N/A             | N/A      |
| MESSAGE COUNTER     | 8.1      | 8      | N/A        | 0-255           | messages |

**Special cases**

In each field, the standard J1939 standard codes may be used to indicate status:

|      |               |
|------|---------------|
| 0xFA | General Fault |
| 0xFE | General Error |
| 0xFF | Ignore        |

## 6.3 OEM->PDS Reply

Table 7 Proposed PGN(s) – OEM -> PDS Reply

| OEM -> PDS Reply – NEW PGN 65281 |       |  |     |                   |            |                     |  |             |                  |
|----------------------------------|-------|--|-----|-------------------|------------|---------------------|--|-------------|------------------|
| Signal                           | PGN   | Label                                      | SPN | Offset (byte.bit) | SPN length | Name                | Description  | Update Rate | J1939/71 defined |
| Status                           | 65281 | Proximity Detection System Status/ Command | TBD | 1.1               | 8bits      | Status or Command   | This is an enumerated table of data items that may be sent from PDS to OEM           | TBD         | N                |
| Min Braking                      | 65281 | Min Braking Request Percent                | TBD | 2.1               | 8bits      | Min Braking         | ** 0%-125% encoded on range 0x0-0xf9   | TBD         | N                |
| Max Throttle                     | 65281 | Max Throttle Request Percent               | TBD | 3.1               | 8bits      | Max Throttle        | ** 0%-125% encoded on range 0x0-0xf9   | TBD         | N                |
| Max Velocity                     | 65281 | Max Velocity Request Percent               | TBD | 4.1               | 8bits      | Max Velocity        | ** -25m/s-25m/s encoded on range 0x0-0xf9  | TBD         | N                |
| User Configurable 1              | 65281 | TBD  | TBD | 5.1               | 8bits      | User Configurable 1 | ***  | TBD         | N                |
| User Configurable 2              | 65281 | TBD  | TBD | 6.1               | 8bits      | User Configurable 2 | ***  | TBD         | N                |
| Reserved                         | 65281 | TBD  | TBD | 7.1               | 8bits      | Reserved            |  | TBD         | N                |
| Message Counter                  | 65281 | Message Counter                            | TBD | 8.1               | 8bits      | Message Counter     | Incrementing counter of messages passed between systems to ensure system consistency | TBD         | N                |
|                                  |       |  |     |                   |            |                     |  | TBD         | N                |

This message is a **direct** reflection of PGN 65280, and the OEM should send it back to the PDS to indicate the success of the previous action message. Note that data fields may be modified to contain status conditions as per the Special Conditions table. Additionally the OEM may respond with control inputs to what it is capable of enacting, it would be the responsibility of the PDS to react in an appropriate manner.

### Notes

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\*\*\* The use of a ‘user configurable field’ is contrary to the very concept of clear, well defined, open architecture protocol definitions.

## 6.4 OEM->PDS Data PGN

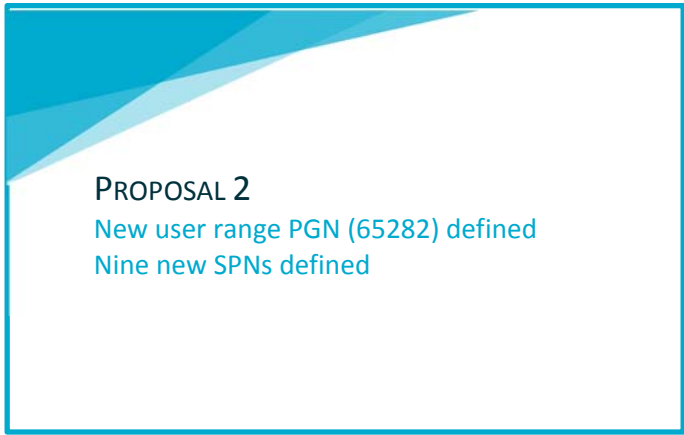
Table 8 OEM->PDS Data

| OEM -> PDS Data – NEW PGN 65282 |       |                 |     |                   |            |                                  |  |             |                  |
|---------------------------------|-------|-----------------|-----|-------------------|------------|----------------------------------|--|-------------|------------------|
| Signal                          | PGN   | Label           | SPN | Offset (byte.bit) | SPN length | Name                             | Description  | Update Rate | J1939/71 defined |
| Velocity                        | 65282 |                 | TBD | 1.1               | 8bits      | Measured Velocity of the vehicle | Speed of the vehicle registered by the tachograph.   | TBD         | N                |
| Movement/<br>Intended Direction | 65282 |                 | TBD | 2.1               | 8bits      | Movement/<br>Intended Direction  | Indicates the intended direction of the vehicle:<br>01 - Forward<br>02 - Reverse<br>03 – Neutral<br>04 – Park<br>05 – Motion Inhibited<br>11 – Forward Gear 1<br>12 - Forward Gear 2<br>..<br>26 - Forward Gear 20<br>31 – Reverse Gear 1<br>32 – Reverse Gear 2<br>..<br>46 – Reverse Gear 20 | TBD         | N                |
| Payload                         | 65282 |                 | TBD | 3.1               | 2bits      | Payload indication               | The current payload of the equipment, indication<br>00 – Unloaded<br>01 – Loaded<br>10 – Reserved<br>11 – Not Available  | TBD         | N                |
| Traction Control                | 65282 |                 | TBD | 3.3               | 2 bits     | Traction Control indication      | The current status of the traction control system:<br>00 Off<br>01 On<br>10 Reserved<br>11 Not Available   |             |                  |
| Vehicle Pitch                   | 65282 |                 | TBD | 4.1               | 8bits      | Max Velocity                     | The angle between the vehicle x-axis and the ground plane.<br>-125 degrees to 125 degrees  | TBD         | N                |
| Vehicle Roll                    | 65282 |                 | TBD | 5.1               | 8bits      | User Configurable 1              | The angle between the vehicle y-axis and the ground plane.<br>-125 degrees to 125 degrees  | TBD         | N                |
| User Configurable 1             | 65282 |                 | TBD | 6.1               | 8bits      | User Configurable 2              | ***  | TBD         | N                |
| User Configurable 2             | 65282 |                 | TBD | 7.1               | 8bits      | Reserved                         | ***  | TBD         | N                |
| Message Counter                 | 65282 | Message Counter | TBD | 8.1               | 8bits      | Message Counter                  | Incrementing counter of messages passed between systems to ensure system consistency   | TBD         | N                |
|                                 |       |                 |     |                   |            |                                  |  | TBD         | N                |

### Notes

\*\* The resolution and range cannot actually be correct. 0xFA = 250, but the 0xFA cannot be used as it is being used for the **GENERAL FAULT** indication.

\*\*\* The use of a ‘user configurable field’ is contrary to the very concept of clear, well defined, open architecture protocol definitions.



## 6.5 OEM->PDS Data SPN Details

Table 9 OEM->PDS Data SPNs

|   | POSITION | LENGTH | RESOLUTION | RANGE                            | UNITS    |
|---|----------|--------|------------|----------------------------------|----------|
| <b>VELOCITY</b>                             | 1.1      | 8      | 0.2m/s     | -25m/s to 25m/s                  | m/s      |
| <b>MOVEMENT/<br/>INTENDED<br/>DIRECTION</b> | 2.1      | 8      | N/A        | Enumeration                      | N/A      |
| <b>PAYLOAD</b>                              | 3.1      | 2      | N/A        | Enumeration                      | N/A      |
| <b>TRACTION<br/>CONTROL</b>                 | 3.3      | 2      | N/A        | Enumeration                      | N/A      |
| <b>VEHICLE PITCH</b>                        | 4.1      | 8      | 1 degree   | -125degrees<br>to<br>125 degrees | Degrees  |
| <b>VEHICLE ROLL</b>                         | 5.1      | 8      | 1 degree   | -125degrees<br>to<br>125 degrees | Degrees  |
| <b>USER<br/>CONFIGURABLE<br/>1</b>          | 6.1      | 8      | N/A        | N/A                              | N/A      |
| <b>USER<br/>CONFIGURABLE<br/>2</b>          | 7.1      | 8      | N/A        | N/A                              | N/A      |
| <b>MESSAGE<br/>COUNTER</b>                  | 8.1      | 8      | N/A        | 0-255                            | messages |

# 7 Compiled information

Table 10: Compiled PGNs – PDS -> OEM

| PDS -> OEM (Outputs)    |       |            |     |                   |            |                                  |  |             |            |                   |
|-------------------------|-------|------------|-----|-------------------|------------|----------------------------------|--|-------------|------------|-------------------|
| Signal                  | PGN   | Label      | SPN | Offset (byte.bit) | SPN length | Name                             | Description  | Update Rate | Origin *** | J1939/71 defined? |
| <b>Emergency Stop*</b>  | 65282 |            | 43  | 7.3               | 1          | Active Stop                      | Emergency Condition Stop   | 100 ms      |            | N                 |
|                         | 65440 |            | -   | 1.5               | 1          | Service Brake Auto-Apply         | Full Service Brake Request   | 10 ms       |            | N                 |
| <b>Controlled Stop*</b> |       |            |     |                   |            |                                  |  |             |            | N                 |
| <b>Slow Down*</b>       | 65282 |            | 42  | 7.2               | 1          | Active Slow                      | Slow Down Signal   | 100 ms      |            | N                 |
|                         | 65440 |            | -   | 2.1               | 8          | Retarder Application Request (%) | Dynamic Retarder Request (0 to 100 %)  | 10 ms       |            | N                 |
| <b>Health</b>           | 65280 | Heart Beat | 1?  | 1.1               | 32         | Hub ID                           | 32 Bit serial number   | 100 ms      |            | N                 |
|                         |       |            | 1?  | 5.1               | 16         | Unit ID                          | Unique machine ID  | 100 ms      |            | N                 |
|                         |       |            |     | 7.1               | 8          | System Status                    | 0x00 = System startup<br>0x01 = Waiting for CWS<br>0x02 = DownLoad Mode<br>0x03 = Standby mode<br>0xFF = System active | 100 ms      |            | N                 |
|                         | 65440 |            |     | 4.1               | 1          | System Fault                     | Active PDS Fault   | 10 ms       |            | N                 |

Table 11: Compiled PGNs – OEM -> PDS

| OEM -> PDS (Inputs)   |       |                                      |      |                   |            |                                   |  |                                    |            |                   |   |
|-----------------------|-------|--------------------------------------|------|-------------------|------------|-----------------------------------|--|------------------------------------|------------|-------------------|---|
| Signal                | PGN   | Label                                | SPN  | Offset (byte.bit) | SPN length | Name                              | Description  | Update Rate                        | Origin *** | J1939/71 defined? |   |
| <b>Velocity</b>       | 65132 | Tachograph                           | 1624 | 7.1               | 16         | Tachograph Vehicle Speed          | Speed of the vehicle registered by the tachograph. (0 to 250.996 km/h)   | 50 ms                              |            | Y                 |   |
|                       | 65256 | Vehicle Direction/ Speed             | 517  | 3.1               | 16         | Navigation-Based Vehicle Speed    | Speed of the vehicle as calculated from a device such as a Global Positioning System (GPS). (0 to 250.996 km/h)  | On request                         |            | Y                 |   |
|                       | 61442 | Electronic Transmission Controller 1 | 191  | 2.1               | 16         | Transmission Output Shaft Speed   | Calculated speed of the transmission output shaft. (0 to 8,031,875 rpm)  | 50 ms (10ms standard)              |            | Y                 |   |
|                       | 65281 | N/A                                  | -    | 1.1               | 16         | Truck Speed                       | Local vehicle speed. Tx 0xFF when data not avail (0 to 6553.5 km/h)  | 100 ms                             |            | N                 |   |
|                       | 65215 | Wheel Speed Information              | 904  | 1.1               | 16         | Front Axle Speed                  | The average speed of the two front wheels. (0 to 250.996 km/h)   | 100 ms                             |            | Y                 |   |
|                       | 65135 | Adaptive Cruise Control              | 1586 | 1.1               | 8          | Speed of forward vehicle          | Absolute velocity of the preceding vehicle situated within 250 m in the same lane and moving in the same direction. (0 to 250 km/h)  | 100 ms                             |            | Y                 |   |
| <b>Direction</b>      | 65132 | Tachograph                           | 1619 | 4.7               | 2          | Direction Indicator               | Indicates the direction of the vehicle:<br>00 - Forward<br>01 - Reverse<br>10 - Error<br>11 - Not available  | 50 ms                              |            | Y                 |   |
|                       | 65256 | Vehicle Direction/ Speed             | 165  | 1.1               | 16         | Compass Bearing                   | Present compass bearing of vehicle. (0 to 501.99 deg)  | On request                         |            | Y                 |   |
|                       | 61445 | Electronic Transmission Controller 2 | 524  | 1.1               | 8          | Transmission Selected Gear        | The gear that the transmission will attempt to achieve during the current shift if a shift is in progress, or the next shift if one is pending (i.e., waiting for torque reduction to initiate the shift). (-125 to 125) | 100 ms                             |            | Y                 |   |
|                       | 65282 | N/A                                  | -    | 5.1               | 1          | Shifter Forward                   | Selector Switch - Forward Position   | 100 ms                             |            | N                 |   |
|                       |       |                                      |      | -                 | 5.2        | 1                                 | Shifter Neutral  | Selector Switch - Neutral Position | 100 ms     |                   | N |
|                       |       |                                      |      | -                 | 5.3        | 1                                 | Shifter Reverse  | Selector Switch - Reverse Position | 100 ms     |                   | N |
| <b>Slope</b>          | 61459 | Slope Sensor Information             | 3318 | 1.1               | 16         | Pitch Angle                       | The angle between the vehicle x-axis and the ground plane. (-64 to 64.51 deg)  | 10 ms                              |            | Y                 |   |
|                       |       |                                      | 3319 | 3.1               | 16         | Roll Angle                        | The angle between the vehicle y-axis and the ground plane. (-64 to 64.51 deg)  | 10 ms                              |            | Y                 |   |
|                       | 65281 | N/A                                  | -    | 5.1               | 16         | Inclination                       | Fore/Aft Slope. Tx 0x7FFF when data not avail (-3,276.8 to 3276.8 deg)   | 10 ms                              |            | N                 |   |
| <b>Steering Angle</b> | 61451 | Electronic Steering Control          | 2927 | 1.1               | 16         | Actual Inner Wheel Steering Angle | Signal which indicates the actual inner wheel steering angle. See Figure SPN2927_A for explanation of positive and negative angles. (-125 to 125 deg)  | 20 ms                              |            | Y                 |   |

|                                     |                 |  |        |     |     |   |   |              |  |   |
|-------------------------------------|-----------------|--|--------|-----|-----|---|---|--------------|--|---|
|                                     | 65312           | N/A                                    | -      | 3.1 | 16  | Steering Angle                              | Steering Angle. Tx 0x7FFF when data not avail (-900 to 900)   | 50 ms        |  | N |
| <b>Payload</b>                      | 64872           | Gross Combined Vehicle Weight          | 417    | 1.1 | 24  | Gross Combined Weight                       | Total weight of the truck and all the trailers with on-board scales. (0 to 32,899,070 kg)   | On request   |  | Y |
|                                     | 65281           | N/A                                    | -      | 3.1 | 16  | GVW   | Current Estimate of Gross Vehicle Weight. Tx 0xFFFF when data not avail (0 to 6,553.5 mT)   | 10 ms        |  | N |
|                                     | 64996           | Equipment Performance Data             | 2600   | 1.1 | 8   | Payload Percentage                          | The current payload of the equipment, reported as a percentage of the equipment's rated payload limit. (0 to 250 %)   | 500 ms       |  | Y |
|                                     |                 |  | 2400?  | 8.5 | 2   | <PGN-SPN don't match -- typo>               | <PGN-SPN don't match -- typo>   | As requested |  | Y |
| <b>Traction Control Slip Status</b> | 61441           | Electronic Brake Controller 1          | 1793   | 6.7 | 2   | ATC/ASR Information Signal                  | This parameter commands the ATC/ASR driver information signal, for example a dash lamp:<br>00 Off<br>01 On<br>10 Reserved<br>11 Take no action  | 100 ms       |  | Y |
|                                     | 65282           | N/A                                    | -      | 4.1 | 1   | Spin/Slide Enabled                          | Spin/Slide Feature Enabled  | 10 ms        |  | N |
|                                     |                 |  | -      | 4.2 | 1   | Spin/Slide Status                           | Spin/Slide Actively Working   | 10 ms        |  | N |
|                                     | 61443           | Electronic Engine Controller 2         | -      | N/A | N/A | N/A   | N/A   | 50 ms        |  | Y |
|                                     | 61440           | Electronic Retarder Controller 1       | -      | N/A | N/A | N/A   | N/A   | 100 ms       |  | Y |
| <b>Machine Type**</b>               | 65280           | N/A                                    | -      | 2.1 | 8   | Machine Model                               | Indicates xxx product line (0 to 255)   | 1 s          |  | N |
|                                     | 65283           | N/A                                    | -      | N/A | N/A | jNmt Alive & Machine ID                     | Machine id (type of engine, variant etc ...)  | 1000 ms      |  | N |
| <b>Machine State**</b>              | 65281           | N/A                                    | -      | 7.1 | 8   | Accelerator Pedal (%)                       | Accelerator Pedal Application. Tx '0xFF' when data not available (0 to 100 %)   | 10 ms        |  | N |
|                                     |                 | N/A                                    | -      | 8.1 | 8   | Retarder Application (%)                    | Dynamic Retarder Application. Tx '0xFF' when data not available (0 to 100 %)  | 10 ms        |  | N |
|                                     | 65282           | N/A                                    | -      | 8.1 | 8   | Service Brake Application (%)               | Service Brake Application. Tx '0xFF' when data not available (0 to 100 %)   | 10 ms        |  | N |
|                                     |                 | N/A                                    | -      | 4.3 | 1   | Forward True                                | Actual Wheel Direction Forward  | 10 ms        |  | N |
|                                     |                 | N/A                                    | -      | 4.4 | 1   | Reverse True                                | Actual Wheel Direction Reverse  | 10 ms        |  | N |
|                                     |                 | N/A                                    | -      | 4.5 | 1   | Retard Mode Active                          | Drive System Retard Mode Active   | 10 ms        |  | N |
|                                     |                 | N/A                                    | -      | 4.6 | 1   | Propel Mode Active                          | Drive System Propel Mode Active   | 10 ms        |  | N |
|                                     |                 | N/A                                    | -      | 4.7 | 1   | Cruise Control                              | Cruise Control Engaged  | 10 ms        |  | N |
|                                     |                 | N/A                                    | -      | 5.4 | 1   | Service Brake Set                           | Service Brake Pressure Switch   | 10 ms        |  | N |
|                                     |                 | N/A                                    | -      | 5.6 | 1   | Brake Lock Set                              | Rear Wheel Service Brake Lock for Load/Dump   | 10 ms        |  | N |
|                                     |                 | N/A                                    | -      | 5.8 | 1   | Dump Body Down                              | Dump Body Position Switch   | 10 ms        |  | N |
|                                     | 61440           | Electronic Retarder Controller 1       | -      | N/A | N/A | <Whole PGN>                                 | <Whole PGN>   | 100 ms       |  | Y |
|                                     | TBD             | OEM Machine Status                     | -      | N/A | 1   | Machine Cutter Status                       | N/A   | 200 ms       |  | N |
|                                     |                 |  | -      | N/A | 2   | Machine Tram Status                         | N/A   | 200 ms       |  | N |
|                                     |                 |  | -      | N/A | 1   | Machine Pump Status                         | N/A   | 200 ms       |  | N |
|                                     |                 |  | -      | N/A | 1   | System Override                             | N/A   | 200 ms       |  | N |
|                                     | 65274/<br>65265 | Brakes/ (Cruise Control/ Vehicle Speed | 619/70 | N/A | 2   | Park Brake Actuator Or Parking Brake Switch | Signal which indicates the current state of the actuator(s) that control the parking brake (see also SPN 70).<br>00 - Parking brake actuator inactive<br>01 - Parking brake actuator active<br>10 - Error | 200 ms       |  | Y |

|  |        |                                  |      |     |   |                    |   |        |  |   |
|--|--------|----------------------------------|------|-----|---|--------------------|---|--------|--|---|
|  |        |                                  |      |     |   |                    | 11 - Not available<br>or<br>Switch signal which indicates when the parking brake is set. In general the switch actuated by the operator's park brake control, whether a pedal, lever or other control mechanism. (See also SPN 619)<br>00 - Parking brake not set<br>01 - Parking brake set<br>10 - Error<br>11 - Not available |        |  |   |
|  | 65192  | Articulation Control             | 1120 | N/A | 1 | Articulation Angle | Angle of deflection of an articulated transit vehicle. A right turn is indicated with a positive angle and a left turn is indicated with a negative angle. (-125 to 125 deg)  | 200 ms |  | Y |
|  | 761448 | Hydraulic Pressure Governor Info | 1762 | N/A | 2 | Hydraulic Pressure | Hydraulic pressure measured at the output of the hydraulic pump. (0 to 128,510 kPa)   | 200 ms |  | Y |

\*J1939-71 defines a number of signals for acceleration/velocity/brake manipulation and status. Further definition of signal propagation and system responsibilities required

\*\*Needs explicit definition

\*\*\* Removed proprietary information



## 8 Proposed Hardware

SAE J1939-19 describes an Off-Board Diagnostics Connector based on a Deutsch HD-10-9-1939.



Figure 4 Deutsch HD10-9-1939 connector

To Be Discussed – is this appropriate or desirable?

## 9 Unresolved Issues

The following issues are to be resolved by the working group in future iterations of this document. The resolution of these items should be documented, and the issue in question then removed from this section.

### 1. Redundant physical wires

One issue in the application of this protocol to the general mining industry will be the compatibility with both existing equipment as well as new equipment. On older machines without control systems or CAN bus, consideration should be made for the definition of a hard wired, lower level implementation of the critical components of this data transfer. Considerable effort went into this task in previous ACARP project C22012.

### 2. Heartbeat

Timing discussions should incorporate the use of the bi-directional transfer of heartbeat, or system health, using the “Machine State” (OEM->PDS) and “Health” (PDS->OEM) messages.

### 3. Decision/accountability

This protocol in its current state is facilitating the transfer of several critical pieces of information between OEM and PDS. This inherently limits the implementation of the “rules” layer, or decision system, to reside within the PDS system. Referring again back to C22012, there was general agreement that this functionality may be implemented by either PDS, OEM, or indeed a third party, and as such the protocol should define messages between each of these system components.

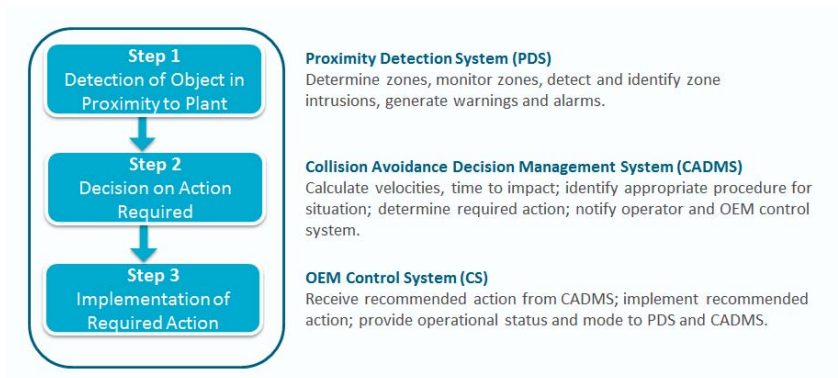


Figure 5 C22012 system analysis

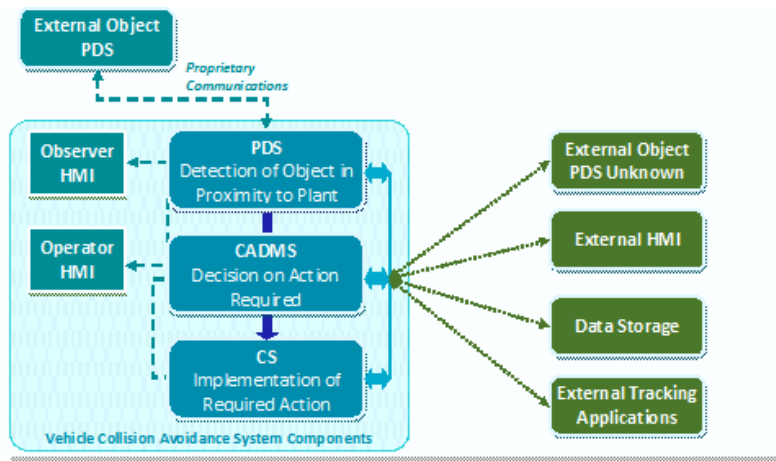


Figure 6 ACARP C22012 system model

#### 4. Data Logging

The data logging requirements for a system do not belong in the communication protocol, however this should be addresses as a part of system requirements.

#### 5. Protocol limitation concerns

The use of J1939 at this time provides short term advantages in the form of ease of implementation, however it is envisaged that there are a number of future scenarios that will be limited by this protocol:

- Off vehicle communications (v2v, back to base)
- Multiple systems on-vehicle
- Sites with a mixed fleet (either different vehicles or different PDS)

This is especially problematic in the assumption that only a single PDS system will be on board any given vehicle. As an example, it was found in the Shovel SLAP project that 3 different technologies with different failure modes were required to raise the system confidence to the appropriate level. This could also be a conceivable outcome with this technology, with multi-vendor solutions required.

## 6. Protocol standardisation concerns

It is not clear that the request/reply messaging protocol defined in this document fits with the basic definition of J1939. Independent advice will be sought on this issue, however there is a risk that considerable rework will need to be undertaken if this methodology is not consistent with the architecture.

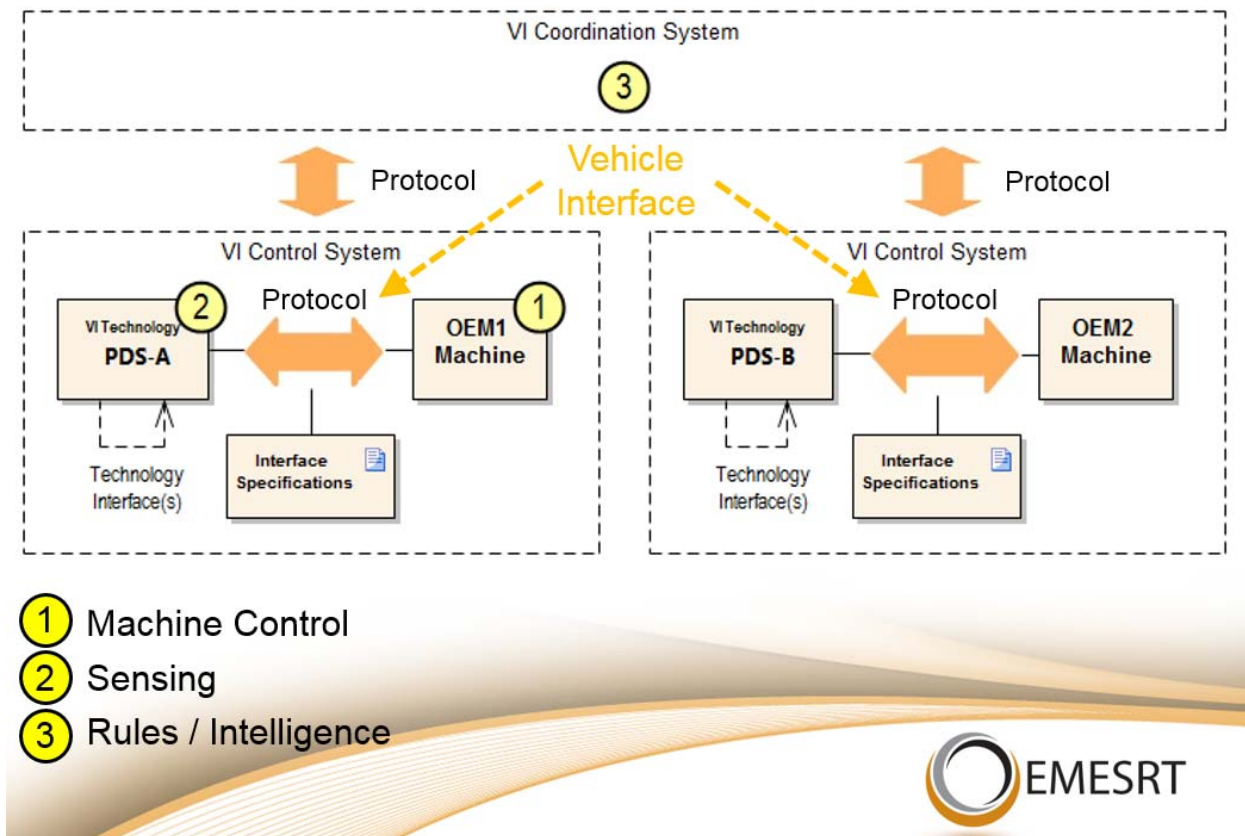
Also, from the definitions in this document:

- The resolution and range cannot actually be correct. 0xFA = 250, but the 0xFA cannot be used as it is being used for the **GENERAL FAULT** indication.
- The use of a 'user configurable field' is contrary to the very concept of clear, well defined, open architecture protocol definitions.

# 10 Roadmap to Extensibility

This protocol document is defining the “Vehicle Interface” in the diagram below – a method of communicating between the vehicle control system and a proximity detection system. This will be implemented on a single vehicle, between a single PDS technology and the Vehicle control system.

## Vehicle Interaction – Interdependence



- ① Machine Control
- ② Sensing
- ③ Rules / Intelligence

Figure 7 Suggested EMESRT system architecture

Future work will need to be undertaken by the EMESRT group to define the methodology for the higher levels of interfaces required. This in no way implies the need for distribution of commercial or sensitive information from the OEMs or OTMs; it is simply an acknowledgement that there are certain items of information that can be gathered from various sources that will make the system as a whole more efficient and capable of operation at a higher level.

Additionally, the 12 data items that have been identified by the EMESRT group as the high-priority targets will need to be extended to cover the suite of scenarios that have been identified as high-risk for the end users.

# 11 Conclusions

As of March 2016, there are a number of action items that will be undertaken as part of the EMESRT process:

- 1) Members to take back this work to the businesses, confirm or suggest changes within 2 weeks
- 2) Members to submit considerations for a charter paragraph for the group
- 3) A Webinar in May 2016 to:
  - a. Endorse the protocol as it exists at that point
  - b. Finalise the charter developed to reflect the intentions of the group
- 4) Approach SAE contact to initiate discussions on formalising this protocol
- 5) Independent review of the functional safety aspects, including
  - a. Consideration of functions vs residual risk
  - b. Definition of a method of assessing functional safety at the system level
  - c. Consideration of the abuse cases, i.e. if the operator touches the brake, does it return control from the PDS to the operator?
- 6) EMESRT will attempt to facilitate beyond bench testing with appropriate minesites where possible
- 7) An open webinar is scheduled for early April to disseminate progress and directions to the wider community

This ongoing work will be carried out by a subcommittee of the EMESRT representatives.

The EMESRT workshops to date have culminated in the creation of this document, as agreed by representatives from mining companies, OEMs, and Proximity Detection System (PDS) vendors, to establish a common protocol for communications between PDS and OEM devices in the mining industry. Furthermore, it was resolved that, due to its familiarity and broad industry acceptance, the preferred basis for the protocol should be the J1939 standards as established by the Society of Automotive Engineers (SAE).

This report provides an overview of the J1939 protocol in light of the vehicle interaction requirements defined by EMESRT. The EMESRT workshop also defined a set of fundamental signals or messages between the PDS and OEM systems that would be required for compliance with the proposed industry standard: these signals, and the J1939 protocol messages necessary to implement them, are documented.

Some key issues remain to be addressed as part of the implementation process, that indicate serious concerns with the long term viability of the chosen platform

# Appendix A J1939 standards list

<http://store.sae.org/j1939/contents/>

J1939\_201308

Serial Control and Communications Heavy Duty Vehicle Network - Top Level Document

J1939/1\_201211

On-Highway Equipment Control and Communication Network

J1939/11\_201209

Physical Layer, 250 Kbps, Twisted Shielded Pair

J1939/13\_201110

Off-Board Diagnostic Connector

J1939/14\_201110

Physical Layer, 500 Kbps

J1939/15\_201405

Physical Layer, 250 Kbps, Un-Shielded Twisted Pair (UTP)

J1939/15\_201508

Physical Layer, 250 Kbps, Un-Shielded Twisted Pair (UTP)

J1939/16\_201510

Automatic Baud Rate Detection Process

J1939/2\_201303

Agricultural and Forestry Off-Road Machinery Control and Communication Network

J1939/21\_201504

Data Link Layer

J1939/3\_200812

On Board Diagnostics Implementation Guide

J1939/3\_201511

On Board Diagnostics Implementation Guide

J1939/31\_201404

Network Layer

J1939/5\_201204

Marine Stern Drive and Inboard Spark-Ignition Engine On-Board Diagnostics Implementation Guide

J1939/71\_201506

Vehicle Application Layer

J1939/73\_201307

Application Layer - Diagnostics

J1939/73\_201508

Application Layer - Diagnostics

J1939/73\_201601

Application Layer - Diagnostics

J1939/74\_201011

Application - Configurable Messaging

J1939/74\_201509

Application - Configurable Messaging

J1939/75\_201105

Application Layer - Generator Sets and Industrial

J1939/75\_201511

Application Layer - Generator Sets and Industrial

J1939/81\_201106

Network Management

J1939/82\_201506

Compliance

J1939/84\_201502

OBD Communications Compliance Test Cases for Heavy Duty Components and Vehicles

J1939/84\_201601

OBD Communications Compliance Test Cases for Heavy Duty Components and Vehicles

J1939DA\_201505

J1939 Digital Annex

J1939DA\_201508

J1939 Digital Annex

J1939DA\_201510

J1939 Digital Annex

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